

## AC-7 HDD COOLANT

**Total Heavy Duty Diesel Engine Coolant Type A Extended Life OEM Compatible**

AC-7 is highly recommended for use in heavy duty diesel engines and light duty diesel for complete cooling system protection.

### PRODUCT INFORMATION

AC-7 is an advanced heavy duty diesel (HDD) formulation anti boil/anti freeze coolant with nitrate / nitrite chemistry. The product is based on a combination of organic technology corrosion inhibitors with conventional heavy duty chemical inhibitors common to USA technology for compliance with Cummins, Detroit and CAT equipment that contain low silicate, nitrite, nitrate and molybdate. This coolant contains nitrite based technology and is suitable to typical measuring techniques.

AC-7 in concentrate form contains 90% monoethylene glycol and a heavy duty inhibitor package ensuring ultimate corrosion protection and extended service life when compared with conventional coolants. Anti boil and anti freeze protection is equally afforded with a substantially higher rust and corrosion protection than competitor products. AC-7 is the ultimate in up to date coolant technology. Provides maximum protection against 'hot spot' corrosion, common in aluminium cylinder heads, diesel engine wet sleeve liner pitting and eliminates hard water scale deposits. Important also is this product has no deleterious effects on hoses, silicon seals or gaskets. AC-7 is suitable where SCA filters are recommended or required.

Austech AC-7 meets or exceeds the following tests;

ASTM D6210

ASTM D3306

TMC RP-329

TMC RP-330 (PG)

CID A-A 52624A

Cummins AES14603

AC-7 has a service life of up to 6 years / 1,000,000kms / 6,000hrs in heavy duty diesels. The service intervals are 1 year / 4,000 hours. There are obvious environmental advantages as a result of fewer coolant changes. It is suitable for use in marine engines, earth moving, mining, heavy transport and trucking fleet operations.

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### TYPICAL PROPERTIES

Coolant Mix	Concentrate	50% Premix
Appearance - Green, Red or Blue	Mobile Liquid	Mobile Liquid
pH	8.0 - 9.7	7.9 - 8.6
Glycol by Weight	90.8%	45.4%
Specific Gravity kg/L	1.11 - 1.13	1.05 - 1.07
Freezing Point (oC)	N/A	-34
Boiling Point (oC)	179	108
Glassware Corrosion Test	Pass	Pass
Aluminium Corrosion Test	Pass	Pass
Water Pump Cavitation Test	Pass	Pass
ASTM D 4340 Heat Reject Test g/cm2/week	0.3	0.3

Non DG



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AC-2 is a conventional rust & corrosion inhibitor (non glycol) coolant for automotive vehicle use that exceeds the requirements of AS 2108.1:2004

### SPECIFICATIONS

TMC RP-338 Extended Life	Case New Holland®	Mercedes Benz® DBL 7700
TMC RP-330	Cummins® CES 14603	Navistar®
ASTM D-3306	Cummins® Bulletin 3666132	PACCAR®
ASTM D-4985	Cummins ES Compleat	John Deere® 8650-5
ASTM D-6210	Detroit Diesel® Bulletin 7SE298	John Deere® JDM HD24
ASTM D-5216	EMD M.I. 1748E	Saab Scania® 6901
GM® 1899	Japanese JS K 2234	Waukesha 4-1974D
SAE J 1034 and JASO M 324	Iveco® Cursor Engine	Volvo® (Spec No. 1286083)
CID - A - A - 52624	SAE J 1034 and JASO M 324	BMW® N 600 69.0
Caterpillar® EC-1	Freightliner 48 - 22880	
Caterpillar® ELC	Komatsu® AF-NAC	

### PRODUCT CODES / QUANTITIES

#### Available in Concentrate

- A/AC7/5** | 5L Plastic Bottle
- A/AC7/20** | 20L Plastic Cube
- A/AC7/200** | 200L Metal Drum
- A/AC7/IBC** | 1,000L Intermediate Bulk Container [IBC]

#### Available in 50% Premix using Demineralised Water

- A/AC7-50/5** | 5L Plastic Bottle
- A/AC7-50/20** | 20L Plastic Cube
- A/AC7-50/200** | 200L Metal Drum
- A/AC7-50/IBC** | 1,000L Intermediate Bulk Container [IBC]

**Manufactured Colours:** Green - Red - Blue.

**Available as Propylene Glycol Coolant**

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### TEST RESULTS

#### ASTM D 1384 - GLASSWARE CORROSION TEST

<u>Metal</u>	<u>Allowable Weight Loss</u>	<u>Typical Weight Loss AC7</u>
Copper	10mg / coupon	0.5
Solder	30mg / coupon	1.5
Brass	10mg / coupon	0.2
Steel	10mg / coupon	-0.7
Cast Iron	10mg / coupon	-0.5
Aluminium	30mg / coupon	6.3

#### ASTM D 4340 - ALUMINIUM HEAT REJECTION TEST

<u>Allowable Weight Loss</u>	<u>Typical Result AC-7</u>
1.0mg / cm <sup>2</sup> / week	0.3

#### ASTM D2809 - CAVIATION EROSION CORROSION

<u>Rating (minimum)</u>	<u>AC-7</u>
8	8

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### TEST RESULTS

These notes are provided to explain the importance of using Austech AC-7 Heavy Duty Diesel formulated coolant for use in heavy duty diesel engines. Proper maintenance and an understanding of the cause of potential issues will greatly increase the likelihood of trouble free engine performance.

#### **Understanding Cavitation and Effects of Cavitation's**

Cavitation is the formation and collapse of air bubbles typically on the outside of cylinder walls but also found in water pumps, impellers and heater or radiator cores. The air often enters the system from leaks or a faulty radiator cap which reduces the system pressure and increases the likelihood of bubble formation. The bubbles form at the site of low pressure for as the cooling fluid fractures under low pressure air bubbles form. Waves of pressure passing through the coolant cause the bubbles to collapse and it is this implosion that causes ultrasonic pressures and temperatures in minute locations of extreme temperature and pressure. The end result in observable terms is pitting and damage to the engine and system components. Properly formulated diesel engine coolants include ingredients to specifically combat cavitation by providing a protective coating to the metals of the cooling system. Together with proper maintenance that includes regular inspection, system flush and visual inspection of components (such as radiator caps) the system Austech AC-7 heavy duty diesel coolant provides maximum protection.

#### **Rust & Corrosion Protection and Anti Boil Anti Freeze Properties**

Water will produce a corrosive environment and mineral content may permit scale deposits forming in a cooling system. Austech AC-7 HDD Coolant also contains rust and corrosion inhibitors common to many automotive industry coolants for the protection of aluminium and alloys, iron and the yellow metals. The ingredients all work toward optimum pH control to prevent corrosion, water softening to deter formation of mineral deposits and These too are important in the overall package of protection. All ready to use premix coolants manufactured by Austech use demineralised water with a dissolved solids ppm of between 3 and 8.

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### TEST RESULTS

#### **Formulated Propylene Glycol Coolant and Ethylene Glycol Coolant**

Some OEM's suggest or require the use of Propylene Glycol coolants as this is the legislative requirement in the USA. Performance specifications between ethylene glycol and propylene glycol are negligible though there are subtle differences such as boiling and freezing points when diluted and specific gravity. Propylene glycol is nearly as effective a freeze depressant as ethylene glycol and is less toxic. However, because its specific gravity is very close to water it is not possible to obtain a satisfactory field check for concentration using a hydrometer. A hand held refractometer calibrated for use with propylene glycol is satisfactory.

#### **Note on Supplemental Coolant Additives (SCA)**

The use of SCA's is governed by the OEM manufacturer of the engine. The use of SCA's has proven an effective measure for extending protection of the system in some situations. Coolant users need to check

the requirements of the system and the suggested method of delivering the SCA. Engine manufacturers nowadays do not require the addition of an Initial

SCA is designed to deliver additives to the system that are lost over time due to depletion or caused by dilution of the coolant. The AC-7 is a full formulation recommendations for each engine type.

If any recommendations differ from the engine or vehicle manufacturers recommendations, follow the

engine or vehicle manufacturers recommendations.

For more information on this product please contact Austech Chemicals on 07 3204 8511.